

Position Controller for ROBO Cylinder SEP series 8-axis Type



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8 AXES in ONE Achieving High-Performance in a Compact Design Network Connectable Controller

Features

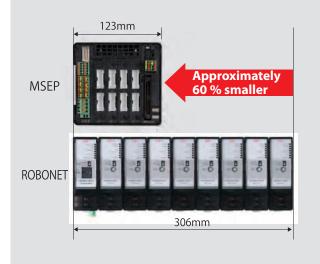


Compact Design

A successfully designed 8-axis compact controller with a 123 mm width x 115 mm height unit.

A 60% reduction in width from the predecessor controller which contributes to space savings within the controller cabinet.







Supports major field networks

Allows direct connection with the major field networks including DeviceNet, CC-Link, PROFIBUS-DP, MECHATROLINK, CompoNet, EtherCAT, and EtherNet/IP.

Network Specification Features

- 256 positioning points per each axis
- Allows designation of position and speed navigation numerically
- Ability to verify current position in real-time
- Significant communication time reduction within the controller (Approximately by 1/10 compared to the predecessor model)



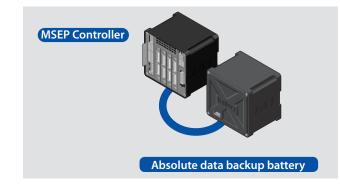


Supports both the pulse motor and the servo motor

A single MSEP controller can operate both the pulse motor and the servo motor type actuators, reducing set-up efforts significantly such as wiring even when different types of actuators have to be used at the same time.

Simple absolute option

An absolute position encoder is available, which saves the position data by battery, providing prompt operation without returning to the home position after power off. Even in an emergency shut-off or momentary power-loss, it allows continuous operation from its last position.



Recording the alarm occurrence time with the calendar function

An additional clock function facilitates the alarm analysis from the convenience of the display screen that shows the time of the alarm occurrence. (The retention period of the date and time data is 10 days)

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Detected Law	177	Proventill No Arthur	Constant Sector	STATISTICS.
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Restory IX				

Pulse Motor Type Servo Motor Type

Checking when to maintain based on the total number of movements and total distance travelled

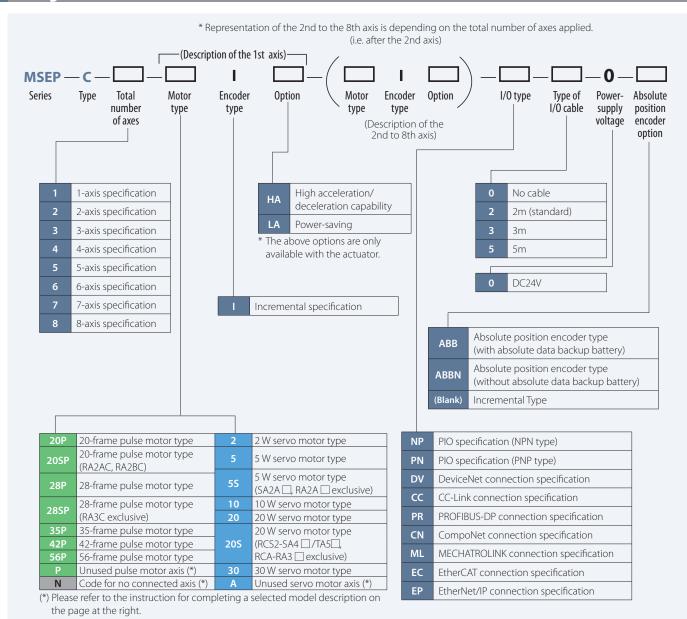
The total number of actuator movements and the total distance travelled are calculated and recorded in the controller, and when the predetermined count or distance is exceeded, a signal is output to an external device. You can use this function to check when the actuator needs re-greasing or periodic inspection.

Total moving count	122 444	Send
Total moving yount threshold	ø	
Total moving distance[m]	488 4.4.4	Bend
Total moving distance threshold(m)	0	

Models

Туре		C									
I/O category	NP	NP PN DV CC PR CN ML EC EP									
ltem name	PIO specification (NPN type)										
Exterior view	* The picture shown is of the PIO specification. Depending on the I/O category, the PIO connector and field network joint connector changes.										
ltem description	•	digital signals he PLC	Operates with any of the above field network connections. A choice of method either a serial communication with PIO specification control, or transmitting traveling position, velocity and acceleration by data is available.								
No. of positions	3 positior	3 positions per axis 256 positions per axis (There is no limit if operated directly by transferring data)									
Standard price					-						

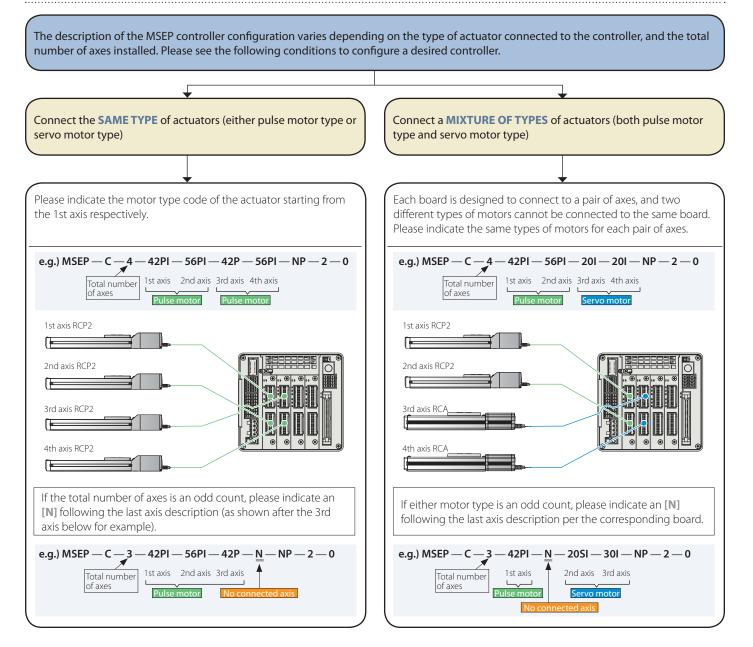
Configuration



3

MSEP

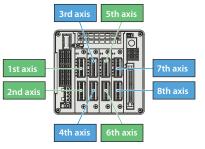
Guide for the description of the selected configuration



<If you choose to operate the controller with fewer axes connections now but may add more in the future>

- If there's a possibility to increase connections, for example, to 6 or 8 axes in the future but would like to start with only 4 axes to operate the controller now, it is possible to keep the base board installed as is and leave room for the potential axes by indicating an **[UNUSED AXIS]**.
- When configuring unused axis/axes for the pulse motor, please indicate a [P] in the box for the motor type.
- When configuring unused axis/axes for the servo motor, please indicate an [A] in the box for the motor type.
- When configuring unused axis/axes, please include number of unused axis/axes in the total number of axes.





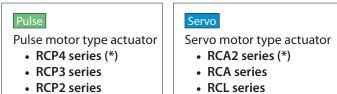
Actuator combination patterns for the MSEP

There are 40 combination patterns of the pulse motor type or the servo motor type actuator that can be connected to the MSEP controller as shown in the table below.

(all * are an incremental specification)

(The boxes in the configuration lines are to indicate the type of motor code number)

<Connectable actuators>



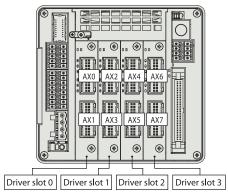
(*) High-output motion is not available

1-axis to 5-axis specification

	s to 5-a		slot 0	Driver		Driver	slot 2	Driver	slot 3	Conformation	Pattern	Unit price Incremental
ofa	iumber axes	AX0	AX1	AX2	AX3	AX4	AX5	AX6	AX7	Configuration	No	specification PIO specification
1-axis specification		Pulse	N							MSEP-C-1-□PI-N-(*)	1	-
1-i specif		Servo	N							MSEP-C-1-□I-N-(*)	2	-
ion		Pulse	Pulse							MSEP-C-2-□PI-□PI-(*)	3	-
2-axis specification		Pulse	N	Servo	N					MSEP-C-2-□PI-N-□I-N-(*)	4	-
sp		Servo	Servo							MSEP-C-2-□I-□I-(*)	5	-
		Pulse	Pulse	Pulse	N					MSEP-C-3-□PI-□PI-□PI-N-(*)	6	-
3-axis specification		Pulse	Pulse	Servo	Ν					MSEP-C-3PIPII-N-(*)	7	-
3-, specif		Pulse	Ν	Servo	Servo					MSEP-C-3-□PI-N-□I-□I-(*)	8	-
		Servo	Servo	Servo	N					MSEP-C-3-□I-□I-N-(*)	9	-
		Pulse	Pulse	Pulse	Pulse					MSEP-C-4-□PI-□PI-□PI-(*)	10	-
tion		Pulse	Pulse	Pulse	Ν	Servo	Ν			MSEP-C-4-□PI-□PI-□PI-N-□I-N-(*)	11	-
4-axis specification		Pulse	Pulse	Servo	Servo					MSEP-C-4PIPIII-(*)	12	-
sb		Pulse	Ν	Servo	Servo	Servo	N			MSEP-C-4-□PI-N-□I-□I-N-(*)	13	-
		Servo	Servo	Servo	Servo					MSEP-C-4III-(*)	14	-
		Pulse	Pulse	Pulse	Pulse	Pulse	N			MSEP-C-5PIPIPIPIPI(*)	15	-
c		Pulse	Pulse	Pulse	Pulse	Servo	N			MSEP-C-5-□PI-□PI-□PI-□I-N-(*)	16	-
5-axis specification		Pulse	Pulse	Pulse	N	Servo	Servo			MSEP-C-5PIPIPIII(*)	17	-
5- speci		Pulse	Pulse	Servo	Servo	Servo	Ν			MSEP-C-5PIPIIII-N-(*)	18	-
		Pulse	N	Servo	Servo	Servo	Servo			MSEP-C-5-□PI-N-□I-□I-□I-□I-(*)	19	-
		Servo	Servo	Servo	Servo	Servo	Ν			MSEP-C-5IIIII-N-(*)	20	-

MSEP

<Actuator connector and driver slot description>



6-axis to 8-axis specification

		l – –	slot 0	Drive		Driver	slot 2	Driver	r slot 3	Conformation	Pattern	Unit price Incremental
	umber axes	AX0	AX1	AX2	AX3	AX4	AX5	AX6	AX7	Configuration	No	specification PIO specification
		Pulse	Pulse	Pulse	Pulse	Pulse	Pulse			MSEP-C-6PIPIPIPIPIPI-(*)	21	-
		Pulse	Pulse	Pulse	Pulse	Pulse	N	Servo	N	MSEP-C-6-□PI-□PI-□PI-□PI-□PI-N-□I-N-(*)	22	-
tion		Pulse	Pulse	Pulse	Pulse	Servo	Servo			MSEP-C-6PIPIPIII-(*)	23	-
6-axis specification		Pulse	Pulse	Pulse	N	Servo	Servo	Servo	N	MSEP-C-6PIPIPI-NIII-N-(*)	24	-
sb		Pulse	Pulse	Servo	Servo	Servo	Servo			MSEP-C-6-□PI-□PI-□I-□I-□I-□I-(*)	25	-
		Pulse	N	Servo	Servo	Servo	Servo	Servo	N	MSEP-C-6PI-NIIIII-N-(*)	26	-
		Servo	Servo	Servo	Servo	Servo	Servo			MSEP-C-6IIIII-(*)	27	-
		Pulse	Pulse	Pulse	Pulse	Pulse	Pulse	Pulse	N	MSEP-C-7PIPIPIPIPIPIPI*)	28	-
		Pulse	Pulse	Pulse	Pulse	Pulse	Pulse	Servo	N	MSEP-C-7PIPIPIPIPII-N-(*)	29	-
_		Pulse	Pulse	Pulse	Pulse	Pulse	N	Servo	Servo	MSEP-C-7-□PI-□PI-□PI-□PI-□PI-N-□I-□I-(*)	30	-
7-axis specification		Pulse	Pulse	Pulse	Pulse	Servo	Servo	Servo	N	MSEP-C-7PIPIPIPIIIII(*)	31	-
7- speci		Pulse	Pulse	Pulse	N	Servo	Servo	Servo	Servo	MSEP-C-7PIPIPI-NIIII-(*)	32	-
		Pulse	Pulse	Servo	Servo	Servo	Servo	Servo	N	MSEP-C-7PIPIIIIII-N-(*)	33	-
		Pulse	N	Servo	Servo	Servo	Servo	Servo	Servo	MSEP-C-7PI-NIIIIII-(*)	34	-
		Servo	Servo	Servo	Servo	Servo	Servo	Servo	N	MSEP-C-7IIIIII-N-(*)	35	-
		Pulse	Pulse	Pulse	Pulse	Pulse	Pulse	Pulse	Pulse	MSEP-C-8PIPIPIPIPIPIPI	36	-
ion		Pulse	Pulse	Pulse	Pulse	Pulse	Pulse	Servo	Servo	MSEP-C-8PIPIPIPIPIII-(*)	37	-
8-axis specification		Pulse	Pulse	Pulse	Pulse	Servo	Servo	Servo	Servo	MSEP-C-8PIPIPIIIII-(*)	38	-
spe		Pulse	Pulse	Servo	Servo	Servo	Servo	Servo	Servo	MSEP-C-8PIPIIIIIIII-(*)	39	-
		Servo	Servo	Servo	Servo	Servo	Servo	Servo	Servo	MSEP-C-8IIIIIIII-(*)	40	-

(*) include codes for (I/O type)-(I/O cable length)-(Power supply)-(Absolute position encoder option)

Standard price chart

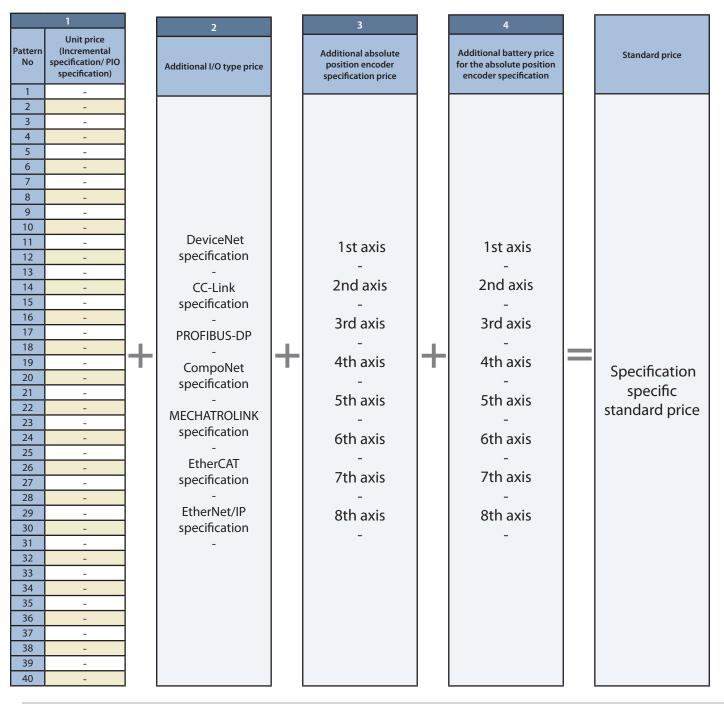
The standard price of the MSEP controller can be calculated by adding the 2 I/O type price, plus additional prices for the 3 absolute position encoder specification, and the 4 absolute data backup battery (Absolute-battery) option to the basic unit prices as listed in 1 below.

- 1 Basic unit price (Incremental specification + PIO specification) The prices of combination patterns from page 9 (all incremental axes)
- Additional price by I/O type 2

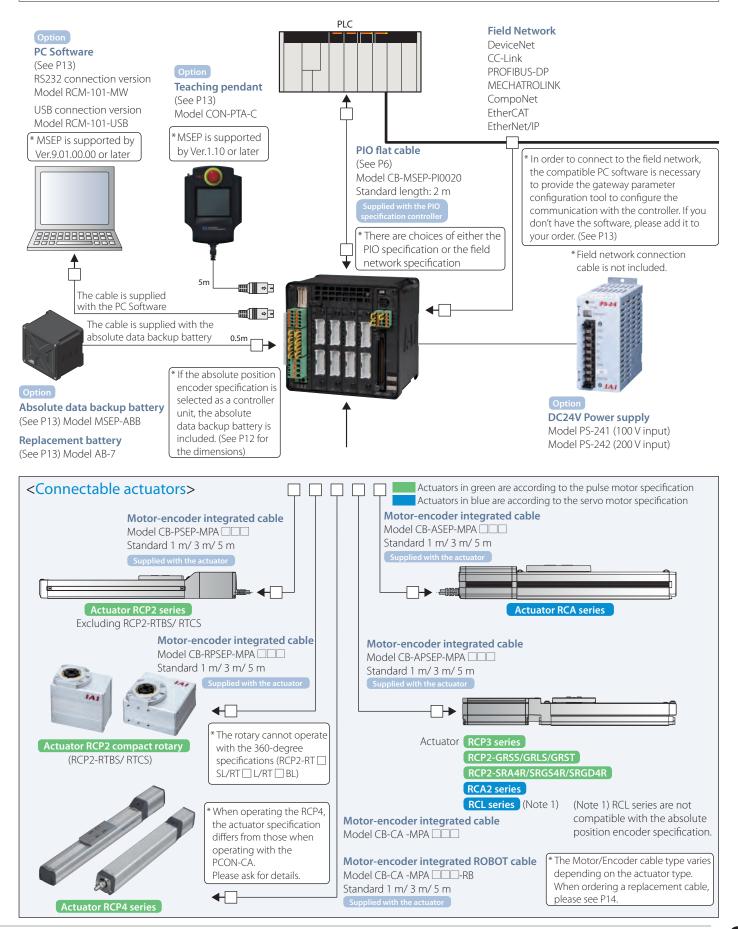
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- For field network specification, please add the price.
- Additional price for the absolute position encoder specification
- For the absolute position encoder specification, please add the price for the total number of axes in the controller.
- Additional battery price for the absolute position encoder 4 specification

Please add the battery price for the absolute position encoder specification. If the battery is not necessary such as it is an extra module to the controller, (if configuration code ABBN for absolute position encoder specification is selected), please omit the price for 4.



System configuration

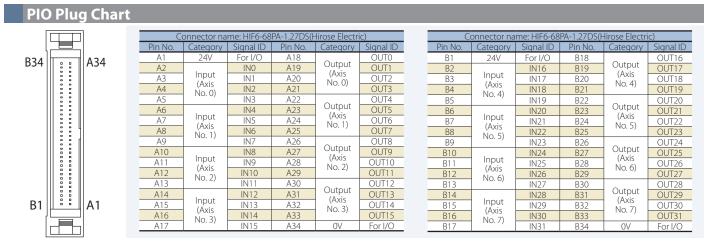


PIO Controlled Motion Mode

The MSEP controller with the PIO control specification offers the following six-motion modes. In addition, Mode No. 0 through 2 support both the single and double solenoid valves for signal configuration.

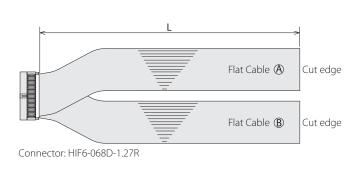
Motion M	Node No.	C)	1		2	1	3	4	5
Motion M	Motion Mode Type Standard 2-position motion		Speed change during movement		Position data change		2-input/ 3-position motion	3-input/ 3-position motion	Continuous cycle operation	
		2-positio	n motion	2-positior	n motion	2-positior	n motion	3-position motion	3-position motion	2-position continuous motion
Feature Push		Pu	sh	Pu	sh	Push	Push	Push		
	Speed change during Travel position data			-	-	-				
Solenoid configurations Single		Single	Double	Single	Double	Single	Double	-	-	-
			Motion signal	Motion signal 1	Motion signal 1	Retract motion signal	Continuous motion signal			
	1	Pause signal	Motion signal 2	Pause signal	Motion signal 2	Pause signal	Motion signal 2	Motion signal 2	Extend motion signal	Pause signal
Input	2	Reset signal		Speed change signal (Reset signal)		Target position change signal (Reset signal)		Reset signal	Intermediate point motion command signal (Reset signal)	Reset signal
	3 /Servo-ON signal /Servo-ON signal		- /Servo-ON signal		- /Servo-ON signal	- /Servo-ON signal	- /Servo-ON signal			
	0	Retract motion output signal			Retract motion output signal		motion signal	Retract motion output signal	Retract motion output signal	Retract motion output signal
1		Extend output	motion	Extend output	motion	Extend output	motion	Extend motion output signal	Extend motion output signal	Extend motion output signal
Output	2	Homing com Servo-ON or		Homing complete signal/ Servo-ON output signal		Homing complete signal/ Servo-ON output signal		Intermediate point position output signal	Intermediate point position output signal	Homing complete signal/ Servo-ON output signal
	3	Alarm outp Servo-ON o	out signal/ utput signal	Alarm outp Servo-ON ou		Alarm outp Servo-ON ou		Alarm output signal/ Servo-ON output signal	Alarm output signal/ Servo-ON output signal	Alarm output signal/ Servo-ON output signal

* Please refer to the controller operation instruction for the above signal information. (Download is available from our website)

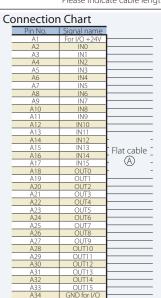


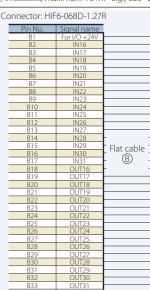
PIO Flat Cable

Mode CB-MSEP-PIO



* Please indicate cable length (L) in ____, maximum 10 m. e.g.) 020=2 m

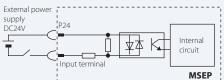




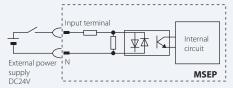
PIO Input/Output Interface

Input	Exter	nal Input Specificat	ion
Item		Specification	
Input voltage		DC24V ±10%	
Input current		5mA, 1 circuit	
ON/OFF voltage		ON voltage MIN.DC18V	OFF voltage MAX.DC6V

NPN specification



PNP specification



Field network control motion mode

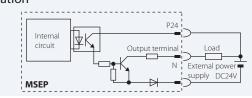
There are five motion modes to choose from in the field network control mode with the MSEP controller as follows.

Positioner 1/ Simple numerical mode Position r 1 mode is programmable up to 250 positions of data to designate the stop position. The simple numerical control allows designating the target position numerically. They both have the caability of monitoring the current position. Target position number Control signal Communication via field network Direct numerical control mode This mode allows designating the target position, velocity, acceleration, and current parameters for pushing. Also, it is capable of monitoring the current position, real-time velocity, and the electric current command value. PLC Target position, Pushing Percentage. Control signal Positioner 2 mode Positioner 2 mode is programmable up to 256 positions of data to designate stop positions, and this mode does not allow monitoring of the current position. This mode has less in/out data transfer volume than the position r 1 mode. PLC Target position number Target position number Plot Communication value PLC Target position number Current value (Designated value) Alarm code, Status signal Communication value Control signal Communication value Plot Communication value Plot Communication value Plot Communication value Plot Communication value	Motion pattern (*1)	Description	Outline
Direct numerical control mode This mode allows designating the target position, velocity, acceleration, and current parameters for pushing. Also, it is capable of monitoring the current position real-time velocity, and the electric current command value. I arget position, Pushing percentage, Control signal Communication via field network Communication via field network Positioner 2 mode Positioner 2 mode is programmable up to 256 position. This mode has less in/out data transfer volume than the position r 1 mode. PLC Image: Position number status signal End position number status signal Communication via field network Communication via field network Image: Positioner 2 mode Positioner 1 mode. PLC I arget position number control signal Image: Position R work Plc I arget position number status signal Communication via field network Image: Position R work PLC I arget position number control signal Communication via field network Image: Position R work PLC I arget position number control signal Communication via field network Image: Position R work PLC I arget position number status signal Communication via field network Image: PLC I and position number status signal I arget position number status signal I arget position number status signal	Positioner 1/ Simple numerical	positions of data to designate the stop position. The simple numerical control allows designating the target position numerically. They both have the	Target position Actuator Target position number Communication Control signal Communication Current position Communication End position number Target position
Positioner 2 mode Positioner 2 mode is programmable up to 256 positions of data to designate stop positions, and this mode does not allow monitoring of the current position. This mode has less in/out data transfer volume than the positioner 1 mode. Image: Target position number Control signal Communication Via field network Communication Via field network Image: Target position number Status signal PLC PLC Image: Target position number Status signal Image: Target position number Status signal	Direct numerical	velocity, acceleration, and current parameters for pushing. Also, it is capable of monitoring the current position, real-time velocity, and the electric current	Target position, Positioning width, Velocity, Acceleration, Pushing percentage, Control signal Current position Current value (Designated value) Current velocity (Designated value)
	Positioner 2 mode	positions of data to designate stop positions, and this mode does not allow monitoring of the current position. This mode has less in/out data transfer	Target position number Actuator Control signal Communication End position number Via field network
Positioner 3 mode positions of data to designate stop positions, and this mode does not allow monitoring of the current position. This mode has less in/out data transfer volume from the positioner 2 mode, and operates under minimum number of signals.		positions of data to designate stop positions, and this mode does not allow monitoring of the current position. This mode has less in/out data transfer volume from the positioner 2 mode, and operates	Target position number Actuator Control signal Communication End position number Via field network
SEP I/O This mode allows the same functions with the field network as the PIO controlled motion mode 0 to 5 as described in the previous page. Please refer to the PIO controlled motion mode.		network as the PIO controlled motion mode 0 to 5 as described in the previous page.	Please refer to the PIO controlled motion mode. (*1) Only the positioner 3 mode and the SEP I/O mode are available with CompoNet and MECHATROLINK.

Output External Output Specification

Item	Specification
Load voltage	DC24V ±10%
Maximum load current	50mA, 1 circuit
Leakage current	MAX 2mA/one point

NPN specification



PNP specification

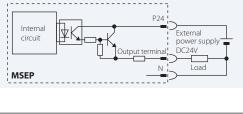
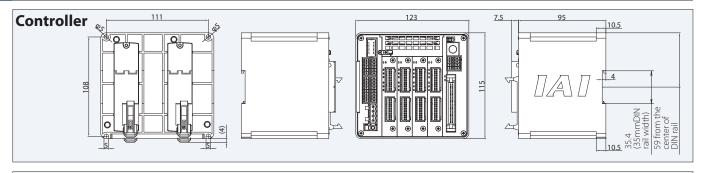


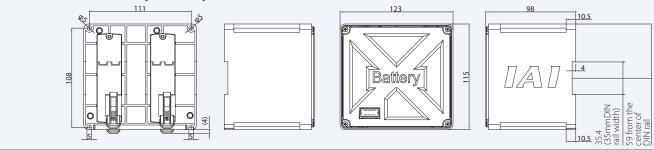
Table of General Specification

Table of General Specification										
Specification it	em				Description					
Number of axe	s in the controller	8 axes MAX								
Controller/Mo	tor input power	DC24V ±10%								
Controller pow	er supply	2A								
Controller inru	sh current	5A MAX, under 30 ms								
		Servo motor		Dulco motor						
			Rated ampere	Energy saver	Standard/ Hi-accel./decel.	Pulse motor type	Rated ampere	Maximum		
		2W	0.8A		4.6A	20P	1.0A	2.0A		
		5W	1.0A		6.4A	28P	1.0A	2.0A		
Motor consum	otion current	10W(RCL)	1.3A		6.4A	250	2.0A	2.0A		
		10W(RCA/RCA2)	I.SA	2.5A	4.4A	35P	2.0A	2.0A		
		20W	1.3A	2.5A	4.4A	42P	2.0A	2.0A		
		20W(20S type)	1.7A	3.4A	5.1A	421	Z.UA	2.UA		
		30W	1.3A	2.2A	4.4A	56P	2.0A	2.0A		
Motor inrush current Slot numbers x 10A MAX, under 5ms										
Motor-encode	cable length	Maximum length 20m (note) for absolute position								
Serial commun port:dedicated		RS485 1ch (Modbus protocol compatible) Velocity 9.6~230.4kbps								
External	PIO specification	PIO specification : DC24 V dedicated signal in/output; Maximum input of 4 points/axis; Maximum output of 4 point Maximum cable length 10 m								
interface	nterface Field network specification DeviceNet, CC-Link, PROFIBUS-DP, MECHATROLINK, CompoNet, EtherCAT, EtherNet/IP(*)									
Data configuration and input PC software application, touch panel teaching pendant, gateway parameter configuration tool						tion tool				
Data retention	memory	Restore the position data and parameter in non-volatile memory (no limited input) PIO specification: 2 or 3 points Field network specification: 256 points (no limited input for the simple numerical control and the direct numerical control) (Note) The number of designated positions vary depending on the parameter configuration with motion mode selection.								
Positioning po	ints	PIO specification: Field network specification (Note) The number	2 or 3 points cification: 256 poi er of designated p	nts (no limited inp ositions vary dep	out for the simple ending on the par	numerical contro ameter configura	and the direct nu ntion with motion r	merical control) node selection.		
LED display (O	n the front panel)	LED for driver stat Status LED, 4 LEDs	us. 8 LEDs (for ead	ch driver board)						
Electromagnet release	Electromagnetic brake force Epoble to force release by transmitting a deactivation signal to each avis (DC24) (input)									
Surge protection	n Overcurrent protection (An interception semiconductor circuit is furnished on each slot)									
Electric shock p	protection	Class I basic insulation								
Insulation resis	tance	DC500V 10MΩ								
Weight		620, 690g with the absolute position encoder specification plus 1950 g absolute data backup battery (8-axis specification)								
Cooling metho		Forced- air cooling	g							
Required ambi humidity for o	ent temperature/ peration	0~40°C, under 859								
Vibration resis		Frequency 10~57 Each XYZ directio	Hz/Amplitude 0.0 n, sweep time 10	75mm Frequ minutes, sweep o	iency 57~150Hz/ count 10 times	Acceleration 9.8r	n/s²			
Shock resistan	ce 🛛	150mm/s ² , 11 ms								
International P	rotection code	IP20								

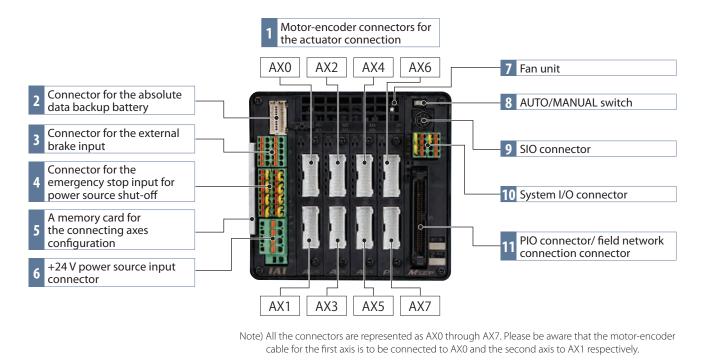
Exterior Dimensions



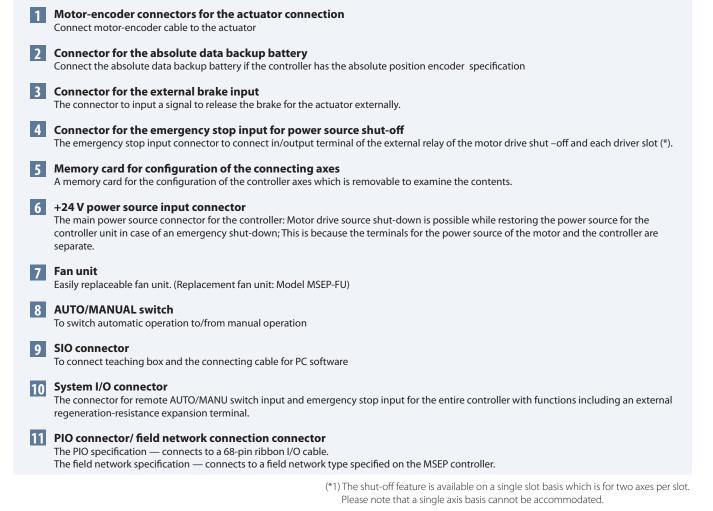
Absolute data backup battery box



Names of the MSEP Controller components



Descriptions of the components



Options

Teaching pendant

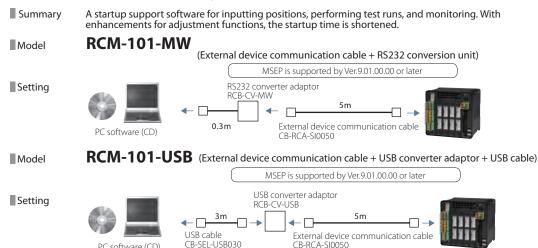
Teaching device for positioning input, test operation, Summary and monitoring.

Model Setting **CON-PTA-C** (Touch panel teaching pendant)



Specification							
ltem	CON-PTA-C						
Data input	0						
Actuator motion	0						
Operating ambient temperature/humidity	Temperature 0 to 40°C, humidity 85%RH or less						
Operating environment	Free from corrosive gas and especially, considerably dusty condition						
Protection degree	IP40						
Weight	Approximately 570g						
Cable length	5m						
Display	65536 color White LED back light						
Standard price	-						

PC software (Windows only) * For the field network specification, the PC software is required.







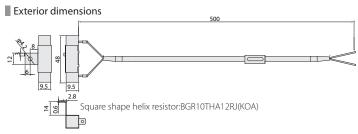
External regeneration resistor

PC software (CD)

Summary The regeneration resistor converts regenerated current dissipated during deceleration of the motor load into heat. The MSEP controller has an internal regeneration resistor for ordinary operations, however, depending on the operational condition, please install an external regeneration resistor if the internal regeneration resistor capacity is insufficient.

> Note: When 3 or more servo actuators with the HA option are used then a regeneration resistor is recommended to convert the excess motor current into heat.





Box for the absolute data backup battery

Summary If the absolute position encoder specification is selected with code ABB, the absolute data backup battery box is included with the controller. However, if the battery box is ordered as a separate unit, it does not include the battery but just the box itself. If the battery is needed, please purchase it separately. (Model: AB-7).

MSEP-ABB (Battery not included) Model

Exterior dimensions See P12

A cable (Model CB-MSEP-AB005) that connects the absolute data backup battery box to the MSEP is included with the box.

Driver board

Summary

A supplement or modification to the driver board is feasible with the MSEP controller. When the actuator that control motions needs to be modified, just replacing the driver board would serve the purpose without changing the entire controller. (The parameters need to be adjusted when changing the driver board)

Model

	Туре	Model	Standard price	
	Incremental	1-axis	MSEP-PD1-I	-
For the	Incremental	2-axis	MSEP-PD2-I	-
pulse motor	Absolute position	1-axis	MSEP-PD1-A	-
	encoder	2-axis	MSEP-PD2-A	-
	Incremental	1-axis	MSEP-AD1-I	-
For the	Incremental	2-axis	MSEP-AD2-I	-
servo motor	Absolute position	1-axis	MSEP-AD1-A	-
	encoder	2-axis	MSEP-AD2-A	-

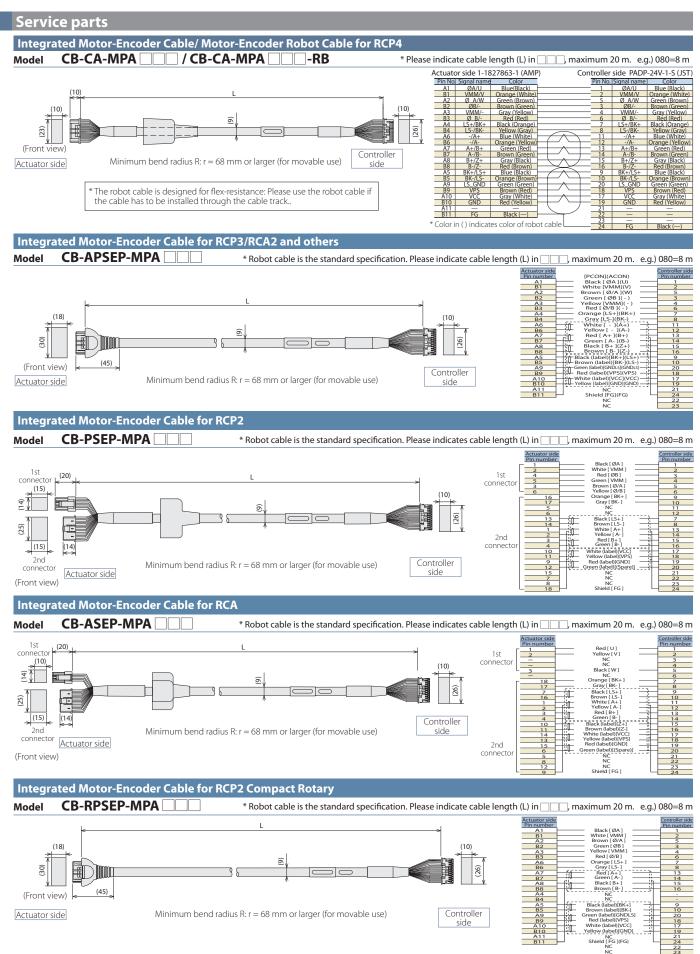
Replacement battery

Summary	The replacement battery for the absolute data backup battery box.	
Model	AB-7	

Replacement fan unit

Model **MSEP-FU**





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 Headquarters:
 2690 W. 237th Street Torrance, CA 90505 (800) 736-1712

 Chicago Office:
 1261 Hamilton Parkway Itasca, IL 60143 (800) 944-0333

 Atlanta Office:
 1220 Kennestone Circle, Suite 108, Marietta, GA 30066 (888) 354-9470

IAI Industrieroboter GmbH Ober der Roth 4, D-65824 Schwalbach am Taunus, Germany



www.intelligentactuator.com

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